

Centre Drills

SWISS+TECH HSS TiN Tipped Centre Drills

Designed with spiral flutes and various lengths and forms to give high quality centre holes that suit most applications. TiN coating on working parts. 60° inclusive angle. Manufactured to **BS 328 : Part 2 : 1986, DIN 333A, ISO 866, ISO 2540, ISO 2541.**

HSS TiN-tip METRIC



Metric

Diameter Body	Pilot	Pilot Length Min.	Max.	Overall Length	Order Code SWT-125	Price/1 THB
3.15	1.0	1.3	1.9	31.5	-5142A	620.00
4.00	1.60	2.0	2.8	35.5	-5143A	730.00
5.00	2.00	2.5	3.3	40.0	-5144A	282.00
6.30	2.50	3.1	4.1	45.0	-5145A	1290.00
8.00	3.15	3.9	4.9	50.0	-5146A	1490.00
10.00	4.00	5.0	6.2	56.0	-5147A	2560.00
12.50	5.00	6.3	7.5	63.0	-5148A	1910.00

HSS 5 Metric Set

60° inclusive angle. Manufactured to **BS 328 : Part 2 : 1986, DIN 333A, ISO 866, ISO 2540, ISO 2541.**

Sizes: 5 x 2mm, 6.3 x 2.5mm, 8 x 3.15mm 10 x 4mm and 12.5 x 5mm.

HSS TiN-tip



5 PIECES

Weight each	Order Code SWT-125	Price/1 THB
120g	-5155A	2260.00

HSS TiN Tipped Centre Drills HSS TiN-tip INCH

Designed with spiral flutes and various lengths and forms to give high quality centre holes that suit most applications. TiN coating on working parts. 60° inclusive angle. Manufactured to **BS 328 : Part 2 : 1986, DIN 333A, ISO 866, ISO 2540, ISO 2541.**



Inch

Size	Diameter Body	Pilot	Pilot Length Min.	Max.	Overall Length	Order Code SWT-125	Price/1 THB
BS1	1/8"	3/64"	1/16"	5/64"	1 1/2"	-5133A	342.00
BS2	3/16"	1/16"	5/64"	3/32"	1 3/4"	-5134A	393.00
BS3	1/4"	3/32"	1/8"	5/32"	2"	-5135A	440.00
BS4	5/16"	1/8"	5/32"	3/16"	2 1/4"	-5136A	540.00
BS5	7/16"	3/16"	1/4"	9/32"	2 1/2"	-5137A	840.00

HSS TiN Tipped BS Set HSS TiN-tip

Designed with spiral flutes and various lengths and forms to give high quality centre holes. TiN coating on working parts. 60° inclusive angle. Manufactured to **BS 328 : Part 2 : 1986, DIN 333A, ISO 866, ISO 2540, ISO 2541.** Sizes: BS1, BS2, BS3, BS4 and BS5.



5 PIECES

Weight each	Order Code SWT-125	Price/1 THB
114g	-5140A	2260.00

SHERWOOD HSS Centre Drills

Designed with spiral flutes and various lengths and forms to give high quality centre holes that suit most applications. 60° inclusive angle. Manufactured to **BS 328 : Part 2 : 1986, DIN 333A, ISO 866, ISO 2540, ISO 2541.**

HSS METRIC



C100 Series - Metric

Diameter Body	Pilot	Pilot Length Min.	Max.	Overall Length	Weight each	Order Code SHR-025	Price/1 THB
3.15	0.80	1.1	1.5	31.5	2g	-1843X	159.00
3.15	1.00	1.3	1.9	31.5	2g	-1844A	169.00
3.15	1.25	1.6	2.2	31.5	3g	-1845B	169.00
4.00	1.60	2.0	2.8	35.5	3g	-1846C	169.00
5.00	2.00	2.5	3.3	40.0	5g	-1847D	169.00
6.30	2.50	3.1	4.1	45.0	9g	-1848E	180.00
8.00	3.15	3.9	4.9	50.0	7g	-1849F	190.00
10.00	4.00	5.0	6.2	56.0	28g	-1850G	233.00
12.50	5.00	6.3	7.5	63.0	45g	-1851H	359.00
16.00	6.30	8.0	9.2	71.0	71g	-1852J	651.00
20.00	8.00	10.0	11.5	83.0	102g	-1852M	672.00
25.00	10.00	12.8	14.2	103.0	197g	-1852N	882.00

HSS Metric Set HSS

60° inclusive angle. Manufactured to **BS 328 : Part 2 : 1986, DIN 333A, ISO 866, ISO 2540, ISO 2541.**

Sizes: 5 x 2mm, 6.3 x 2.5mm, 8 x 3.15mm 10 x 4mm and 12.5 x 5mm.



5 PIECES

Weight each	Order Code SHR-025	Price/1 THB
120g	-9150K	945.00

HSS Centre Drills HSS INCH

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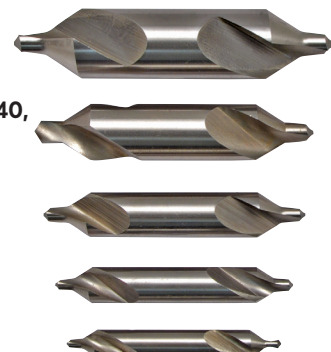


C100 Series - Inch

Size	Diameter Body	Pilot	Pilot Length Min.	Max.	Overall Length	Order Code SHR-025	Price/1 THB
BS00	1/8"	0.025"	0.025"	0.030"	1 1/8"	-1827L	148.00
BS0	1/8"	1/32"	3/64"	1/16"	1 1/4"	-1828M	138.00
BS1	1/8"	3/64"	1/16"	5/64"	1 1/2"	-1829A	117.00
BS2	3/16"	1/16"	5/64"	3/32"	1 3/4"	-1830B	127.00
BS3	1/4"	3/32"	1/8"	5/32"	2"	-1831C	159.00
BS4	5/16"	1/8"	5/32"	3/16"	2 1/4"	-1832D	169.00
BS5	7/16"	3/16"	1/4"	9/32"	2 1/2"	-1833E	233.00
BS6	5/8"	1/4"	5/16"	3/8"	3"	-1835G	504.00
BS7	3/4"	5/16"	13/32"	15/32"	3 1/2"	-1836H	819.00

HSS BS Set HSS

60° inclusive angle. Manufactured to **BS 328 : Part 2 : 1986, DIN 333A, ISO 866, ISO 2540, ISO 2541.** Sizes: BS1, BS2, BS3, BS4 and BS5.



5 PIECES

Weight each	Order Code SHR-025	Price/1 THB
114g	-9160K	861.00