



Solid Carbide Stub Drills

For drilling into steel, cast steel, cast iron, chilled cast iron, malleable cast iron, non-ferrous materials and abrasive plastic.
 Point angle: 118°, helix angle: 30°,
 tolerance of diameter: h7,
 tolerance of shank: h6.
 Manufactured to **Works Standard**.

CARBIDE

Metalworking



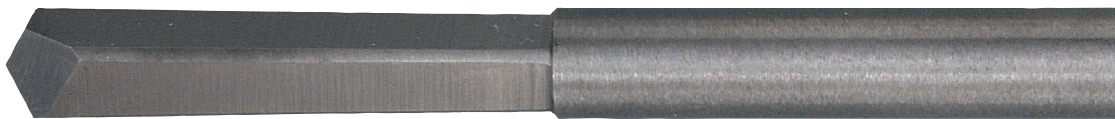
Metric

Dia. (mm)	Flute Length	Overall Length	Order Code SHR-158	Price/1 THB	Dia. (mm)	Flute Length	Overall Length	Order Code SHR-158	Price/1 THB	Dia. (mm)	Flute Length	Overall Length	Order Code SHR-158	Price/1 THB
1.0	11.0	30.0	-3100K	391.00	3.0	20.0	45.0	-3300K	578.00	6.0	25.0	50.0	-3600K	1229.00
1.3	13.0	30.0	-3130K	391.00	3.2	22.0	50.0	-3320K	578.00	6.3	30.0	65.0	-3630K	1250.00
1.5	13.0	30.0	-3150K	391.00	3.3	22.0	50.0	-3330K	578.00	6.5	30.0	65.0	-3650K	1250.00
1.6	17.5	40.0	-3160K	391.00	3.5	22.0	50.0	-3350K	620.00	6.8	30.0	65.0	-3680K	1491.00
1.7	17.5	40.0	-3170K	391.00	4.0	22.0	50.0	-3400K	714.00	7.0	30.0	65.0	-3700K	1680.00
1.8	17.5	40.0	-3180K	391.00	4.2	25.0	50.0	-3420K	777.00	8.0	34.0	70.0	-3800K	1901.00
2.0	17.5	40.0	-3200K	391.00	4.5	25.0	50.0	-3450K	777.00	8.1	34.0	70.0	-3810K	1901.00
2.3	17.5	40.0	-3230K	452.00	4.8	25.0	50.0	-3480K	798.00	10.0	34.0	75.0	-4100K	2741.00
2.4	17.5	40.0	-3240K	452.00	5.0	25.0	50.0	-3500K	882.00					
2.5	17.5	40.0	-3250K	452.00	5.5	25.0	50.0	-3550K	914.00					

Solid Carbide Screw Drills

CARBIDE

Primarily designed for removing broken taps or bolts without damaging the component surface. By drilling the core of a tap it is possible to remove the remaining pieces with a scriber. Screw drills are also suitable for drilling other hard materials including: hardened steels, glass, stellite etc. Select screw drill as per tap diameter. Steady manual feed component and spindle stability are vital. Drills should be running between 1500 and 3500 revs/min. A steady and continuous manual feed should be applied. No cutting fluid required.



Type	Size	Weight each	Order Code KEN-154	Price/1 THB
SD2	2mm for M3*	10g	-1020K	914.00
SD3	3mm for M4 - M5*	10g	-1030K	872.00
SD4	4mm for M6 - M7*	20g	-1040K	1008.00
SD5	5mm for M8 - M10*	30g	-1050K	1512.00
SD6	6mm for M10 - M12*	30g	-1060K	1323.00

*or inch equivalent



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Solid Carbide Screw Drill Set

Contents:
 SD2, SD3, SD4, SD5
 and SD6.

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PIECES**



Weight per set	Order Code KEN-154	Price/1 THB
80g	-1100K	5019.00