



HSS General Purpose Stub Drills

General purpose drills for use on automatics and turret lathes. Suitable for drilling steels, cast iron, alloy steel and malleable cast iron. Point angle: 118°, helix angle: normal, web thickness: standard, relief angle: 10° - 20°, tolerance of diameter: h8, tolerance of shank: f11.

Manufactured to **BS 328: Part 1: 1986/DIN 1897**.



For Dimensions



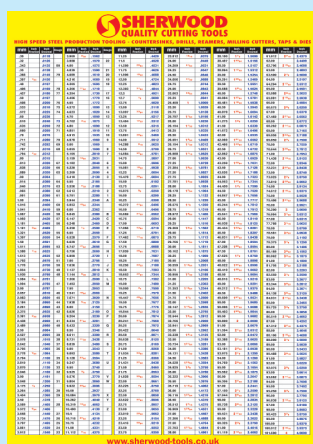
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Series S100 - Metric			PRICED PER 10			PRICED PER 10			PRICED PER 10			PRICED PER 1		
Dia. (mm)	Order Code SHR-025	Price/10 THB	Dia. (mm)	Order Code SHR-025	Price/10 THB	Dia. (mm)	Order Code SHR-025	Price/10 THB	Dia. (mm)	Order Code SHR-025	Price/10 THB	Dia. (mm)	Order Code SHR-025	Price/1 THB
1.00	-1227H	180.00	4.90	-1276L	550.00	8.00	-1307V	1010.00	13.50	-1359B	460.00			
1.50	-1233P	180.00	5.00	-1277M	550.00	8.10	-1308W	1640.00	14.00	-1361D	460.00			
2.00	-1240X	180.00	5.10	-1278N	550.00	8.20	-1309X	1640.00	14.50	-1362E	550.00			
2.20	-1243A	180.00	5.20	-1279P	550.00	8.50	-1312A	1110.00	15.00	-1363F	610.00			
2.50	-1248F	180.00	5.30	-1280Q	550.00	8.60	-1313B	1840.00	16.00	-1365H	715.00			
2.60	-1250H	400.00	5.50	-1282S	550.00	9.00	-1317F	1230.00	16.50	-1366J	760.00			
2.70	-1252K	400.00	5.90	-1286X	930.00	9.20	-1319H	2205.00	17.00	-1367K	785.00			
2.80	-1253L	400.00	6.00	-1287Y	610.00	9.40	-1321K	2205.00	18.00	-1369M	945.00			
3.00	-1257Q	250.00	6.10	-1288N	930.00	9.50	-1322L	1390.00						
3.10	-1258R	435.00	6.20	-1289A	930.00	9.60	-1323M	2265.00						
3.20	-1259S	435.00	6.30	-1290B	930.00	10.00	-1327R	1540.00						
3.30	-1260T	320.00	6.40	-1291C	930.00	10.20	-1329T	2740.00						
3.40	-1261V	320.00	6.50	-1292D	930.00	10.30	-1330V	2740.00						
3.50	-1262W	325.00	6.70	-1294F	1185.00	10.50	-1332X	2455.00						
3.60	-1263X	490.00	6.80	-1295G	1185.00	11.00	-1337C	2990.00						
4.00	-1267B	375.00	6.90	-1296H	1185.00	11.50	-1342H	2990.00						
4.10	-1268C	460.00	7.00	-1297J	790.00	12.00	-1347N	2990.00						
4.20	-1269D	460.00	7.10	-1298K	1380.00	12.50	-1352T	2990.00						
4.30	-1270E	460.00	7.20	-1299L	1380.00	13.00	-1357N	2990.00						
4.40	-1271F	460.00	7.30	-1300M	1380.00									
4.50	-1272G	460.00	7.40	-1301N	1380.00									
4.80	-1275K	550.00	7.50	-1302P	915.00									

FREE



Metric/Inch Conversion Wall Chart (A2 Size)



CAT-849-0937A

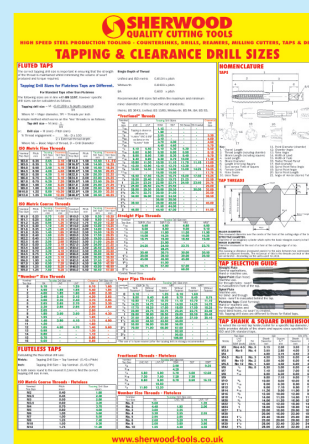
AVAILABLE ON REQUEST

Contact your local branch or representative.

FREE



Tapping Drill Wall Chart (A2 Size)



CAT-849-0938A

AVAILABLE ON REQUEST

Contact your local branch or representative.