

Standard Length Drills

SWISS+TECH HSS-Co Straight Shank Heavy Duty Drills

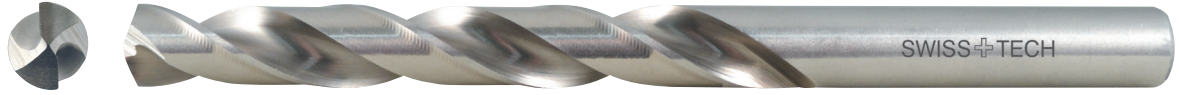
The addition of up to 8% cobalt allows higher speeds to be used without reducing the life of the tool, increasing productivity. 28° helix and 135° point.
Manufactured to **DIN 338 RN**.



For Dimensions

HSS-Co

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DIN 1412C 135°

Series 1020 - Metric

Dia. (mm)	Order Code SWT-125	Price/1 THB	Dia. (mm)	Order Code SWT-125	Price/1 THB	Dia. (mm)	Order Code SWT-125	Price/1 THB	Dia. (mm)	Order Code SWT-125	Price/1 THB
1.00	-0410A	95.00	3.30	-0433A	111.00	5.90	-0459A	168.00	10.20	-0502A	591.00
1.40	-0414A	95.00	3.40	-0434A	114.00	6.00	-0460A	168.00	10.50	-0505A	591.00
1.50	-0415A	95.00	3.50	-0435A	149.00	6.20	-0462A	255.00	11.00	-0510A	655.00
1.60	-0416A	92.00	3.70	-0437A	149.00	6.40	-0464A	168.00	11.30	-0513A	703.00
1.70	-0417A	92.00	3.80	-0438A	149.00	6.50	-0465A	168.00	10.80	-0508A	1628.00
1.80	-0418A	95.00	4.00	-0440A	149.00	6.80	-0468A	168.00	11.50	-0515A	703.00
1.90	-0419A	95.00	4.10	-0441A	149.00	7.00	-0470A	168.00	11.60	-0516A	1281.00
2.00	-0420A	95.00	4.20	-0442A	149.00	7.10	-0471A	342.00	11.70	-0517A	910.00
2.10	-0421A	95.00	4.30	-0443A	149.00	7.20	-0472A	235.00	11.90	-0519A	910.00
2.20	-0422A	92.00	4.50	-0445A	149.00	7.50	-0475A	235.00	12.00	-0520A	767.00
2.40	-0424A	95.00	4.80	-0448A	168.00	7.80	-0478A	266.00	12.50	-0525A	831.00
2.50	-0425A	95.00	4.90	-0449A	168.00	8.00	-0480A	250.00	13.00	-0530A	862.00
2.60	-0426A	114.00	5.00	-0450A	168.00	8.20	-0482A	256.00	13.50	-0535A	1344.00
2.80	-0428A	111.00	5.10	-0451A	168.00	8.50	-0485A	282.00	14.00	-0540A	1356.00
2.90	-0429A	114.00	5.20	-0452A	168.00	8.90	-0489A	346.00			
3.00	-0430A	114.00	5.30	-0453A	168.00	9.00	-0490A	432.00			
3.10	-0431A	114.00	5.50	-0455A	168.00	9.50	-0495A	471.00			
3.20	-0432A	114.00	5.80	-0458A	352.00	10.00	-0500A	527.00			

HSS-Co Straight Shank Heavy Duty TiN Tipped Drills

Heavy-duty drill used to drill steels with a tensile strength up to 1,400 N/mm². Stainless steels, heat and acid resistant steels and phosphor bronze. TiN coating provides longer tool life.
Point angle: 135°. Helix angle: normal. Web thickness: strengthened. Relief angle: normal.
Tolerance of diameter: h8. Supply unit. All diameters - 1 pce.
Manufactured to **DIN 338 RN**.

HSS-Co TiN-tip



For Dimensions

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DIN 1412A 135°

Series 1024 - Metric

Dia. (mm)	Order Code SWT-125	Price/1 THB	Dia. (mm)	Order Code SWT-125	Price/1 THB	Dia. (mm)	Order Code SWT-125	Price/1 THB	Dia. (mm)	Order Code SWT-125	Price/1 THB
1.00	-1710A	63.00	3.50	-1735A	100.00	6.50	-1765A	205.00	10.50	-1805A	620.00
1.50	-1715A	63.00	4.00	-1740A	97.00	6.80	-1768A	205.00	11.00	-1810A	680.00
1.60	-1716A	63.00	4.20	-1742A	129.00	7.00	-1770A	260.00	12.00	-1820A	800.00
2.00	-1720A	61.00	4.50	-1745A	133.00	7.50	-1775A	260.00	12.50	-1825A	870.00
2.50	-1725A	61.00	4.90	-1749A	149.00	8.00	-1780A	275.00	13.00	-1830A	910.00
3.00	-1730A	73.00	5.00	-1750A	149.00	8.50	-1785A	314.00			
3.20	-1732A	73.00	5.50	-1755A	167.00	9.00	-1790A	360.00			
3.30	-1733A	73.00	6.00	-1760A	186.00	10.00	-1800A	495.00			

HSS-Co Straight Shank Heavy Duty TiN Coated Drills

Heavy-duty drill used to drill steels with a tensile strength up to 1,400 N/mm². Stainless steels, heat and acid resistant steels and phosphor bronze. TiN coating provides longer tool life. Point angle: 135°. Helix angle: normal. Web thickness: strengthened. Relief angle: normal. Tolerance of diameter: h8. Supply unit. All diameters - 1 pce.
Manufactured to **DIN 338 RN**.

HSS-Co TiN



For Dimensions

See Pages 22 - 23



DIN 1412C 135°

Series 1033 - Metric

Dia. (mm)	Order Code SWT-125	Price/1 THB	Dia. (mm)	Order Code SWT-125	Price/1 THB	Dia. (mm)	Order Code SWT-125	Price/1 THB	Dia. (mm)	Order Code SWT-125	Price/1 THB
1.00	-0610A	175.00	3.30	-0633A	175.00	6.30	-0663A	324.00	12.40	-0724A	2037.00
1.10	-0611A	175.00	3.40	-0634A	181.00	6.50	-0665A	342.00	12.50	-0725A	735.00
1.20	-0612A	175.00	3.50	-0635A	181.00	6.80	-0668A	342.00	12.80	-0728A	1953.00
1.50	-0615A	175.00	4.00	-0640A	236.00	6.90	-0669A	342.00	13.00	-0730A	1134.00
1.60	-0616A	175.00	4.10	-0641A	236.00	7.00	-0670A	336.00			
1.70	-0617A	181.00	4.20	-0642A	264.00	8.00	-0680A	492.00			
2.00	-0620A	181.00	4.30	-0643A	294.00	8.50	-0685A	528.00			
2.10	-0621A	181.00	4.50	-0645A	294.00	8.70	-0687A	450.00			
2.30	-0623A	175.00	4.80	-0648A	294.00	9.00	-0690A	483.00			
2.50	-0625A	175.00	4.90	-0649A	294.00	9.50	-0695A	553.00			
2.60	-0626A	181.00	5.00	-0650A	294.00	10.00	-0700A	553.00			
2.70	-0627A	181.00	5.10	-0651A	294.00	10.20	-0702A	651.00			
2.80	-0628A	181.00	5.20	-0652A	294.00	10.90	-0709A	1855.00			
3.00	-0630A	175.00	5.70	-0657A	486.00	11.90	-0719A	NA			
3.20	-0632A	175.00	6.00	-0660A	324.00	12.00	-0720A	945.00			