

Standard Length Drills

025 Group



HSS-Co Straight Shank Drills

HSS-Co

Heavy duty drill made of cobalt material with excellent heat resistance. To drill steels with tensile strength up to 1,400 N/mm², very hard bronze, stainless steels as well as heat and acid resistant steels. Point angle: 135°. Helix angle: normal. Web thickness: strengthened. Relief angle: normal. Tolerance of diameter: h8. Tolerance of shank: f11. Supply unit.

All diameters - 1 pce. Manufacturing to BS 328, DIN 338B.



For Dimensions
See Pages 22 - 23



Metric

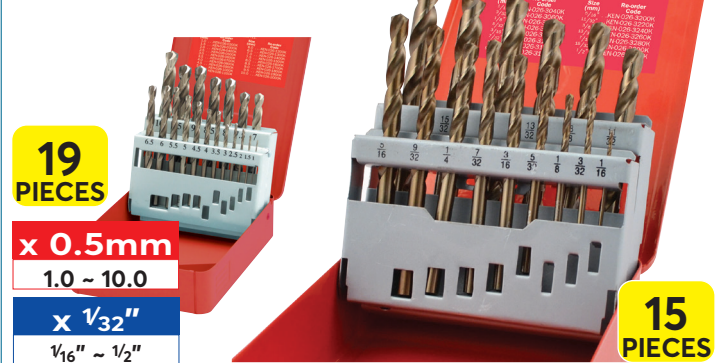
Dia. (mm)	Order Code KEN-026	Price/1 THB	Dia. (mm)	Order Code KEN-026	Price/1 THB
1.00	-0200K	81.00	5.30	-1060K	252.00
1.10	-0220K	81.00	5.50	-1100K	292.00
1.20	-0240K	81.00	5.60	-1120K	302.00
1.40	-0280K	81.00	5.80	-1160K	312.00
1.50	-0300K	60.00	6.00	-1200K	201.00
1.60	-0320K	81.00	6.20	-1240K	342.00
1.70	-0340K	81.00	6.30	-1260K	383.00
1.80	-0360K	81.00	6.50	-1300K	393.00
1.90	-0380K	81.00	6.60	-1320K	400.00
2.00	-0400K	101.00	6.70	-1340K	420.00
2.10	-0420K	90.00	6.80	-1360K	440.00
2.20	-0440K	90.00	7.00	-1400K	272.00
2.30	-0460K	90.00	7.20	-1440K	470.00
2.40	-0480K	90.00	7.40	-1480K	690.00
2.50	-0500K	111.00	7.50	-1500K	332.00
2.60	-0520K	90.00	8.00	-1600K	373.00
2.80	-0560K	90.00	8.50	-1700K	400.00
3.00	-0600K	101.00	9.00	-1800K	470.00
3.10	-0620K	111.00	9.50	-1900K	500.00
3.20	-0640K	171.00	10.00	-2000K	570.00
3.30	-0660K	111.00	10.20	-2040K	910.00
3.40	-0680K	131.00	10.50	-2100K	910.00
3.50	-0700K	121.00	11.00	-2200K	700.00
3.60	-0720K	191.00	11.50	-2300K	1140.00
3.70	-0740K	201.00	12.00	-2400K	880.00
3.80	-0760K	201.00	12.50	-2500K	1380.00
3.90	-0780K	201.00	13.00	-2600K	1380.00
4.00	-0800K	121.00			
4.10	-0820K	211.00			
4.20	-0840K	201.00			
4.30	-0860K	211.00			
4.50	-0900K	151.00			
4.80	-0960K	232.00			
4.90	-0980K	242.00			
5.00	-1000K	171.00			
5.10	-1020K	232.00			
5.20	-1040K	252.00			

HSS-Co Straight Shank Drill Sets

Inch & Metric Sets

Straight Shank.

Manufactured to BS 328, DIN 338B.



Type	Number of Pieces	Order Code KEN-026	Price/1 THB
Metric	19	-8460K	3410.00
Inch	15	-8490K	3730.00

Inch

Dia. (inch)	Order Code KEN-026	Price/1 THB	Dia. (inch)	Order Code KEN-026	Price/1 THB
1/16"	-3040K	121.00	3/16"	-3120K	222.00
5/64"	-3050K	121.00	7/32"	-3140K	242.00
3/32"	-3060K	121.00	1/4"	-3160K	262.00
7/64"	-3070K	121.00	11/64"	-3170K	393.00
1/8"	-3080K	121.00	9/32"	-3180K	420.00
9/64"	-3090K	151.00	5/16"	-3200K	520.00
5/32"	-3100K	151.00	3/8"	-3240K	480.00
11/64"	-3110K	211.00			



Solid Carbide Jobber Drills

CARBIDE

General purpose drills for drilling a wide variety of metallic and non-metallic materials. Point angle: 118°. Tolerance of diameter: h7. Tolerance of shank: h6. Supply unit. All diameters - 1 pce. Manufacturing Standard: BS 328, DIN 338.



For Dimensions
See Pages 22 - 23

Series J102 - Metric

Dia. (mm)	Order Code SHR-158	Price/1 THB	Dia. (mm)	Order Code SHR-158	Price/1 THB	Dia. (mm)	Order Code SHR-158	Price/1 THB	Dia. (mm)	Order Code SHR-158	Price/1 THB
1.00	-5100K	296.00	2.80	-5280K	401.00	5.00	-5500K	788.00	7.00	-5700K	1502.00
1.10	-5110K	296.00	2.90	-5290K	420.00	5.10	-5510K	830.00	7.20	-5720K	1743.00
1.20	-5120K	296.00	3.00	-5300K	452.00	5.20	-5520K	840.00	7.50	-5750K	1680.00
1.30	-5130K	296.00	3.10	-5310K	473.00	5.30	-5530K	935.00	8.00	-5800K	1796.00
1.40	-5140K	296.00	3.20	-5320K	494.00	5.40	-5540K	935.00	8.20	-5820K	2037.00
1.50	-5150K	296.00	3.30	-5330K	504.00	5.50	-5550K	966.00	8.30	-5830K	2037.00
1.60	-5160K	296.00	3.40	-5340K	504.00	5.60	-5560K	966.00	8.50	-5850K	1796.00
1.70	-5170K	296.00	3.50	-5350K	504.00	5.70	-5570K	1082.00	8.60	-5860K	2037.00
1.80	-5180K	296.00	3.60	-5360K	515.00	5.80	-5580K	1082.00	9.00	-5900K	1911.00
1.90	-5190K	296.00	3.70	-5370K	536.00	6.00	-5600K	1113.00	10.00	-6000K	2699.00
2.00	-5200K	296.00	3.80	-5380K	599.00	6.10	-5610K	1113.00	10.20	-6020K	3287.00
2.10	-5210K	359.00	4.00	-5400K	620.00	6.20	-5620K	1145.00	10.50	-6050K	3129.00
2.20	-5220K	359.00	4.10	-5410K	630.00	6.30	-5630K	1176.00	11.00	-6100K	3486.00
2.30	-5230K	359.00	4.20	-5420K	641.00	6.40	-5640K	1187.00	11.50	-6150K	3906.00
2.40	-5240K	381.00	4.40	-5440K	651.00	6.50	-5650K	1145.00	12.00	-6200K	3182.00
2.50	-5250K	381.00	4.50	-5450K	662.00	6.60	-5660K	1197.00			
2.60	-5260K	401.00	4.60	-5460K	662.00	6.70	-5670K	1260.00			
2.70	-5270K	391.00	4.80	-5480K	735.00	6.80	-5680K	1260.00			

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