

Standard Length Drills

SWISS+TECH HSS Straight Shank TiN Tipped Jobber Drills

Bright body with TiN coating on working part. For drilling in steel, cast steel alloyed and non-alloyed, grey cast iron, graphite and malleable cast iron. Point angle: 118°, helix angle: normal, web thickness: standard, relief angle: normal, tolerance of diameter: h8, tolerance of shank: f11. Manufactured to **BS 328, DIN 338**.

HSS TiN-tip



For Dimensions



See Pages 22 - 23

DIN 1412A 118°



Series 1004 - Metric

Dia. (mm)	Order Code SWT-125	Price/1 THB	Dia. (mm)	Order Code SWT-125	Price/1 THB
1.00	-5010A	71.00	5.30	-5053A	90.00
1.10	-5011A	71.00	5.40	-5054A	90.00
1.20	-5012A	60.00	5.50	-5055A	90.00
1.30	-5013A	60.00	5.60	-5056A	90.00
1.40	-5014A	60.00	5.70	-5057A	90.00
1.50	-5015A	60.00	5.80	-5058A	90.00
1.60	-5016A	60.00	5.90	-5059A	90.00
1.70	-5017A	60.00	6.00	-5060A	90.00
1.80	-5018A	60.00	6.10	-5061A	90.00
1.90	-5019A	60.00	6.20	-5062A	90.00
2.00	-5020A	60.00	6.30	-5063A	90.00
2.10	-5021A	101.00	6.40	-5064A	90.00
2.20	-5022A	60.00	6.50	-5065A	111.00
2.30	-5023A	60.00	6.60	-5066A	111.00
2.40	-5024A	60.00	6.70	-5067A	302.00
2.50	-5025A	60.00	6.80	-5068A	302.00
2.60	-5026A	60.00	6.90	-5069A	302.00
2.70	-5027A	60.00	7.00	-5070A	322.00
2.80	-5028A	60.00	7.10	-5071A	312.00
2.90	-5029A	60.00	7.20	-5072A	322.00
3.00	-5030A	71.00	7.50	-5075A	322.00
3.10	-5031A	71.00	7.80	-5078A	322.00
3.20	-5032A	71.00	8.00	-5080A	352.00
3.30	-5033A	71.00	8.10	-5081A	363.00
3.40	-5034A	71.00	8.20	-5082A	363.00
3.50	-5035A	71.00	8.30	-5083A	363.00
3.60	-5036A	71.00	8.40	-5084A	363.00
3.70	-5037A	71.00	8.50	-5085A	363.00
3.80	-5038A	71.00	8.60	-5086A	363.00
3.90	-5039A	71.00	8.70	-5087A	363.00
4.00	-5040A	81.00	8.80	-5088A	363.00
4.10	-5041A	81.00	9.00	-5090A	382.00
4.20	-5042A	81.00	9.10	-5091A	372.00
4.30	-5043A	81.00	9.20	-5092A	382.00
4.40	-5044A	81.00	9.50	-5095A	450.00
4.50	-5045A	81.00	9.60	-5096A	450.00
4.60	-5046A	81.00	9.80	-5098A	470.00
4.70	-5047A	81.00	10.00	-5100A	470.00
4.80	-5048A	81.00	10.20	-5102A	470.00
4.90	-5049A	81.00	10.30	-5103A	500.00
5.00	-5050A	90.00	10.40	-5104A	500.00
5.10	-5051A	90.00	10.50	-5105A	500.00
5.20	-5052A	90.00	10.80	-5108A	500.00

Dia. (mm)	Order Code SWT-125	Price/1 THB
11.00	-5110A	520.00
11.10	-5111A	520.00
11.20	-5112A	520.00
11.50	-5115A	520.00
11.80	-5118A	590.00
12.00	-5120A	590.00
12.50	-5125A	640.00
13.00	-5130A	680.00
13.50	-5130F	1390.00
14.00	-5130L	1480.00
14.50	-5130R	1670.00
15.00	-5130X	1770.00
16.00	-5131H	2100.00

Inch Sizes

Dia. (inch)	Order Code SWT-125	Price/1 THB
1/16"	-5002A	50.00
3/32"	-5002L	60.00
1/8"	-5003A	60.00
9/64"	-5003L	71.00
5/32"	-5004A	60.00
3/16"	-5004L	90.00
7/32"	-5005A	101.00
1/4"	-5005L	151.00
3/8"	-5007A	302.00
1/2"	-5008A	550.00

HSS TiN Tipped Jobber Drill Sets

19 & 25 Piece Metric Sets

x 0.5mm

1.0 ~ 10.0

19 PIECES

x 0.5mm

1.0 ~ 13.0

25 PIECES

Number of Pieces	Order Code SWT-125	Price/1 THB
19	-9010A	3710.00
25	-9020A	4650.00

HSS TiN Coated Jobber Drills

General purpose drill, to drill steels with a tensile strength up to 1,000N/mm², cast steel, grey cast iron, malleable cast iron, nickel brass and graphite. TiN coating provides longer tool life. Point angle: 118°, helix angle: normal, web thickness: normal, relief angle: normal, tolerance of diameter: h8, tolerance of shank: f11. Manufactured to **DIN 338 RN, DIN 338**.

HSS TiN



For Dimensions



See Pages 22 - 23

DIN 1412A 118°



Series 1001 - Metric

Dia. (mm)	Order Code SWT-125	Price/1 THB	Dia. (mm)	Order Code SWT-125	Price/1 THB	Dia. (mm)	Order Code SWT-125	Price/1 THB	Dia. (mm)	Order Code SWT-125	Price/1 THB
1.00	-0010A	201.00	4.00	-0040A	190.00	6.80	-0068A	328.00	10.00	-0100A	620.00
1.50	-0015A	180.00	4.20	-0042A	190.00	7.00	-0070A	328.00	10.50	-0105A	672.00
1.60	-0016A	180.00	4.50	-0045A	190.00	7.50	-0075A	317.00	10.90	-0109A	2783.00
2.00	-0020A	180.00	4.80	-0048A	201.00	7.80	-0078A	350.00	11.00	-0110A	693.00
2.50	-0025A	180.00	5.00	-0050A	201.00	7.90	-0079A	NA	11.40	-0114A	2783.00
3.00	-0030A	180.00	5.30	-0053A	NA	8.00	-0080A	462.00	12.00	-0120A	746.00
3.10	-0031A	180.00	5.50	-0055A	201.00	8.50	-0085A	494.00	12.50	-0125A	840.00
3.20	-0032A	180.00	6.00	-0060A	222.00	8.90	-0089A	NA	13.00	-0130A	735.00
3.30	-0033A	180.00	6.10	-0061A	254.00	9.00	-0090A	567.00			
3.50	-0035A	180.00	6.20	-0062A	381.00	9.50	-0095A	609.00			
3.90	-0039A	NA	6.50	-0065A	328.00	9.90	-0099A	2289.00			