

Standard Length Drills

025 Group

Metalworking



HSS Jobber Drills Metric - Bright Finish

General purpose drills for steels, cast steel, grey cast iron, malleable cast iron, nickel brass, aluminium alloy and graphite. Point angle: 118°, helix angle: normal, web thickness: standard, relief angle: 10° - 20°, tolerance of diameter: h8, tolerance of shank: f11. Manufactured to **BS 328/DIN338RN**.

Bright Finish

Drills with a bright finish are supplied in the as-ground condition and such tools are used generally in the machining of non-ferrous materials.

HSS

METRIC

INCH



For Dimensions

See Pages 22 -23

PRICED PER 10		
Dia. (mm)	Order Code SHR-025	Price/1 THB
1.00	-0231B	254.00
1.10	-0231D	338.00
1.20	-0231F	265.00
1.30	-0231H	296.00
1.40	-0231K	286.00
1.50	-0231M	222.00
1.60	-0231P	222.00
1.70	-0231R	233.00
1.80	-0231T	233.00
1.90	-0231W	233.00
1.95	-0231Y	359.00
2.00	-0232A	201.00
2.10	-0232C	233.00
2.20	-0232E	233.00
2.30	-0232G	233.00
2.40	-0232J	233.00
2.50	-0232L	201.00
2.60	-0232N	233.00
2.70	-0232Q	233.00
2.80	-0232S	233.00
2.90	-0232V	211.00
3.00	-0232X	201.00
3.10	-0232Z	233.00
3.20	-0233B	233.00
3.30	-0233D	222.00
3.40	-0233F	233.00
3.50	-0233H	244.00
3.60	-0233K	275.00
3.70	-0233M	254.00
3.80	-0233P	275.00
3.90	-0233R	275.00
4.00	-0233T	275.00
4.10	-0233W	296.00
4.20	-0233Y	275.00

PRICED PER 10		
Dia. (mm)	Order Code SHR-025	Price/1 THB
4.30	-0234A	328.00
4.40	-0234C	349.00
4.50	-0234E	296.00
4.60	-0234G	359.00
4.70	-0234J	381.00
4.80	-0234L	381.00
4.90	-0234N	392.00
5.00	-0234Q	338.00
5.10	-0234S	413.00
5.20	-0234V	420.00
5.30	-0234X	431.00
5.40	-0234Z	452.00
5.50	-0235B	462.00
5.60	-0235D	473.00
5.70	-0235F	483.00
5.80	-0235H	494.00
5.90	-0235K	504.00
6.00	-0235M	462.00
6.10	-0235P	578.00
6.20	-0235R	599.00
6.30	-0235T	609.00
6.40	-0235W	609.00
6.50	-0235Y	672.00
6.60	-0236A	725.00
6.70	-0236C	788.00
6.80	-0236E	840.00
6.90	-0236G	788.00
7.00	-0236J	1176.00
7.10	-0236L	1229.00
7.20	-0236N	1250.00
7.30	-0236Q	1292.00
7.40	-0236S	1344.00
7.50	-0236V	1229.00
8.00	-0237F	1397.00

PRICED PER 10		
Dia. (mm)	Order Code SHR-025	Price/1 THB
8.20	-0237K	1449.00
8.30	-0237M	1533.00
8.50	-0237R	1449.00
8.70	-0237W	1649.00
8.80	-0237Y	1733.00
9.00	-0238A	1512.00
9.10	-0238B	1565.00
9.40	-0238H	1680.00
9.50	-0238L	1649.00
9.60	-0238N	1838.00
10.00	-0238X	1733.00
10.20	-0239B	2037.00
10.50	-0239H	1838.00
11.00	-0239T	2300.00
11.50	-0239Z	2793.00
11.80	-0240C	3213.00
12.00	-0240E	2940.00
12.30	-0240H	4169.00
12.40	-0240J	4200.00
12.50	-0240K	3077.00
13.00	-0240R	3276.00
13.20	-0240T	693.00
14.00	-0241C	672.00
14.50	-0241E	788.00
15.00	-0241G	872.00
16.00	-0241L	1071.00
16.50	-0241P	1155.00
17.00	-0241R	1124.00
17.50	-0241T	1313.00
18.00	-0241V	1449.00
18.50	-0241X	1512.00
19.00	-0241Z	1481.00
20.00	-0242D	1785.00

PRICED PER 10		
Dia. (inch)	Order Code SHR-025	Price/1 THB
1/32"	-0243B	349.00
1/16"	-0243D	244.00
5/64"	-0243E	286.00
3/32"	-0243F	244.00
7/64"	-0243G	244.00
1/8"	-0243H	233.00
9/64"	-0243J	286.00
5/32"	-0243K	275.00
11/64"	-0243L	349.00
3/16"	-0243M	349.00
1/4"	-0243R	557.00
19/64"	-0243V	924.00
5/16"	-0243W	924.00

HSS Jobber Drill Set - Bright Finish

Industrial quality. Ground flute.
Supplied in indexing metal cases.
Manufactured to **BS328 : Part 1: 1986,**
DIN 338N & ANSI B94 - 11M.

Bright
Finish

HSS

METRIC

25
PIECES

x 0.5mm
1.0 ~ 13.0

(mm)	2.5	4.5	6.5	8.5	10.5	12.5
1.0	3.0	5.0	7.0	9.0	11.0	13.0
1.5	3.5	5.5	7.5	9.5	11.5	
2.0	4.0	6.0	8.0	10.0		

No of Pieces	Order Code SHR-025	Price/1 THB
25	-8520K	3129.00



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