


**HSS Tap & Drill Sets**

Industrial quality. Ground flute, blue finish. Supplied in indexing metal case. Manufactured to BS328 : Part 1 : 1986, DIN 338N & ANSI B94 -11M.

**28 Piece Set Contents (mm):**

**Taps:** (taper, second and bottom): M3, M4, M5, M6, M8, M10 and M12.

**Drills:** 2.5, 3.3, 4.2, 5.0, 6.8, 8.5 and 10.2mm.

**x 0.7mm**  
2.5 ~ 10.2

**28**  
PIECES



For Dimensions  
See Pages 22 - 23



**HSS**  
**METRIC**

Order Code  
**SEN-025** Price/1  
-9960K THB 4568.00

**Multi-Purpose 'Dial-A-Drill' Set**

Designed to satisfy countless tasks around the home and workshop - a drill bit for every job! Supplied in a robust 'dial a drill' case for easy selection and compact storage.

**Contents:**

6 x wood drills with 'lip and spur' self centering/self starting points. Suitable for all types of timber. Sizes 3, 4, 5, 6, 8 and 10mm.

6 x masonry drills with TCT drill point. Suitable for tiles, ceramics and all light building materials. Sizes 3, 4, 5, 6, 8 and 10mm.

6 x HSS drills (Jobber) with roll forged flutes. Suitable for use in portable powertools in all types of materials. Sizes 3, 4, 5, 6, 8 and 10mm.

**18**  
PIECES



Weight each Order Code Price/1  
452g **SEN-025** THB 376.00


**HSS Reduced Shank Drills  
(Blacksmiths)**

**HSS**

1/2" parallel shank. General purpose drills for light duty work, for drilling steels, cast iron, nickel brass and graphite. Reduced parallel shank 1/2". Point angle: 118°, helix angle: normal, web thickness: standard, tolerance of diameter: h8, tolerance of shank: 0.01/0.08. Manufactured to works standard.


**Black Oxidised Finish**
**Metric**

Diameter (mm)	Flute Length	Overall Length	Order Code	Price/1 THB
13.00	78.0	150.0	<b>-1805A</b>	570.00
13.50	78.0	150.0	<b>-1805B</b>	930.00
14.00	78.0	150.0	<b>-1806C</b>	540.00
14.50	78.0	150.0	<b>-1806D</b>	1030.00
15.00	78.0	150.0	<b>-1807E</b>	600.00
15.50	78.0	150.0	<b>-1807F</b>	1140.00
16.00	78.0	150.0	<b>-1808G</b>	610.00
16.50	78.0	150.0	<b>-1808H</b>	1210.00
17.00	78.0	150.0	<b>-1809J</b>	740.00
17.50	78.0	150.0	<b>-1809K</b>	1380.00
18.00	78.0	150.0	<b>-1810L</b>	820.00
18.50	78.0	150.0	<b>-1810M</b>	1430.00
19.00	78.0	150.0	<b>-1811N</b>	960.00

Diameter (mm)	Flute Length	Overall Length	Order Code	Price/1 THB
19.50	85.0	150.0	<b>-1811P</b>	1580.00
20.00	85.0	150.0	<b>-1812Q</b>	980.00
21.00	85.0	150.0	<b>-1813R</b>	1250.00
22.00	85.0	150.0	<b>-1814S</b>	1270.00
23.00	85.0	150.0	<b>-1815T</b>	1430.00
24.00	85.0	150.0	<b>-1816V</b>	1540.00
25.00	85.0	150.0	<b>-1817W</b>	1760.00
26.00	85.0	150.0	<b>-1818X</b>	2470.00
27.00	85.0	150.0	<b>-1819Y</b>	3050.00
28.00	85.0	150.0	<b>-1820Z</b>	3360.00
29.00	85.0	150.0	<b>-1821A</b>	3350.00
30.00	85.0	150.0	<b>-1822B</b>	4170.00
32.00	85.0	150.0	<b>-1824D</b>	4420.00



Group **960**

**Bright Finish - TiN Tipped**

**HSS TiN-tip**



Diameter (mm)	Flute Length	Overall Length	Order Code	Price/1 THB
14.00	78.0	150.0	<b>-1736C</b>	788.00
15.00	78.0	150.0	<b>-1737E</b>	840.00
16.00	78.0	150.0	<b>-1738G</b>	872.00

Diameter (mm)	Flute Length	Overall Length	Order Code	Price/1 THB
17.00	78.0	150.0	<b>-1739J</b>	998.00
18.00	78.0	150.0	<b>-1740L</b>	1092.00
19.00	78.0	150.0	<b>-1741P</b>	1155.00

Diameter (mm)	Flute Length	Overall Length	Order Code	Price/1 THB
20.00	85.0	150.0	<b>-1742Q</b>	1218.00
22.00	85.0	150.0	<b>-1744S</b>	1764.00
25.00	85.0	150.0	<b>-1747W</b>	2070.00

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