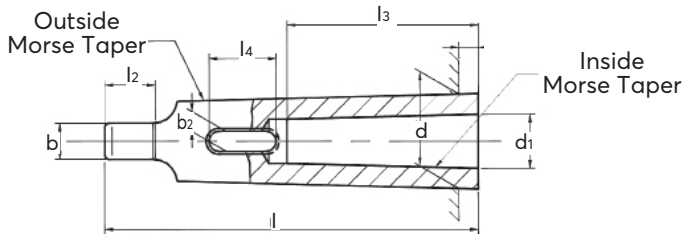


KENNEDY Morse Taper Tooling
QUALITY INDUSTRIAL TOOLING

A range of quality traditional workholding equipment. Manufactured from high quality steel and case hardened all over. All sleeves and sockets are fully hardened and ground internally and externally.
ISO 238 BS 1660 : 2.

Morse Taper Sleeve Data



MT		l	d	b	l2	d1	l3	l4	b2
Inside	Outside								
1	2	92.00	17.780	6.350	11.112	12.065	52.388	19.050	5.410
1	3	99.00	23.825	7.938	14.288	12.065	52.388	19.050	5.410
2	3	112.00	23.825	7.938	14.288	17.780	63.500	22.225	6.604
1	4	124.00	31.267	11.906	15.875	12.065	52.388	19.050	5.410
2	4	124.00	31.267	11.906	15.875	17.780	63.500	22.225	6.604
3	4	140.00	31.267	11.906	15.875	23.825	77.788	30.162	8.179
1	5	156.00	44.399	15.875	19.050	12.065	52.388	19.050	5.410
2	5	156.00	44.399	15.875	19.050	17.780	63.500	22.225	6.604
3	5	156.00	44.399	15.875	19.050	23.825	77.788	30.162	8.179
4	5	171.00	44.399	15.875	19.050	31.267	98.425	31.750	12.141
1	6	218.00	63.348	19.050	28.575	12.065	52.388	19.050	5.410
2	6	218.00	63.348	19.050	28.575	17.780	63.500	22.225	6.604
3	6	218.00	63.348	19.050	28.575	23.825	77.788	30.162	8.179
4	6	218.00	63.348	19.050	28.575	31.267	98.425	31.750	12.141
5	6	218.00	63.348	19.050	28.575	44.399	125.412	38.100	16.129

Drill Sleeves



Taper Inside x Outside	Length (mm)	Weight each	Order Code KEN-482	Price/1 THB
1 x 2 MT	95	110g	-2120K	327.00
1 x 3 MT	97	220g	-2130K	374.00
1 x 4 MT	120	560g	-2140K	651.00
1 x 5 MT	152	1500g	-2150K	956.00
2 x 3 MT	110	200g	-2230K	384.00
2 x 4 MT	123	490g	-2240K	662.00
2 x 5 MT	155	1500g	-2250K	1008.00
3 x 4 MT	140	430g	-2340K	641.00
3 x 5 MT	155	1200g	-2350K	1008.00
4 x 5 MT	170	1100g	-2450K	1512.00
4 x 6 MT	215	3600g	-2460K	2258.00
5 x 6 MT	225	2800g	-2560K	2258.00

Morse Taper Sleeves

Extension Sockets



Taper Inside x Outside	Length (mm)	Weight each	Order Code KEN-482	Price/1 THB
1 x 2 MT	160	290g	-4120K	693.00
2 x 3 MT	194	710g	-4230K	1512.00
3 x 2 MT	194	620g	-4320K	1355.00
3 x 4 MT	255	1400g	-4340K	1995.00
4 x 3 MT	255	1500g	-4430K	1995.00
5 x 4 MT	300	2500g	-4540K	3990.00

Drill Drifts

To release Morse Taper Tooling without damaging machine socket or tools.



To Release Morse Taper	Weight each	Order Code KEN-482	Price/1 THB
0	40g	-9500K	224.00
1 & 2	80g	-9520K	242.00
3	220g	-9530K	280.00
3 & 5	380g	-9540K	311.00
5 & 6	760g	-9560K	630.00

Drill Sleeve & Drift Set

Set of three drill sleeves 1 - 2, 2 - 3, 3 - 4 MT. Fully hardened and ground inside and out. Two drill drifts to release 1 - 2 and 3 - 4 MT.

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PIECES

Weight Set	Order Code KEN-482	Price/1 THB
995g	-9900K	1964.00