

Machine Vices

SENATOR Drill Press Vice

Suitable for use on pillar/bench drills to steady the workpiece in all light duty drilling applications for the garage or small workshop. Cast construction with machined slots which are spaced to fit all popular drill stand bases. Cross drilled handle with sliding T-bar for extra leverage.

Jaw Width	Maximum Opening		O/all Dimensions Length x Height		Price/1 THB
75mm 100mm		23 25	200 x 45 250 x 55	-0750K -1000K	





Machine Vices without Swivel Base

Manufactured in accordance with high quality criteria. Designed for general purpose milling, planing and drilling applications.

Machine Vices with Swivel Base Type

Also available complete with a swivel base designed for milling, planing and drilling applications. Graduated to 1°.

Jaw Width	Max. Opening	Jaw Height	O/all Dimensions L x W x H	Weight each	Order Code ATL-445	Price/1 THB	
Without Swivel Base							
100mm	80	35	245 x 115 x 89	8kg	-0100K	4110.00	
160mm	125	51	411 x 187 x 120	34kg	-0150K	9512.00	
200mm	160	63	440 x 220 x 140	46kg	-0200K	12504.00	
With Swivel Base							
100mm	80	35	195 x 145 x 110	17kg	-1100K	4542.00	
160mm	125	51	411 x 187 x 167	43kg	-1150K	9744.00	
200mm	160	63	440 x 220 x 187	57kg	-1200K	12912.00	

Spare Jaws to suit Atlas Machine Vices

Width	Order Code ATL-445	Price/1 THB	
100mm	-1040K	680.00	
160mm	-1060K	1020.00	
200mm	-1080K	1590.00	



Toolmaker's Vice - V-Groove Jaw

Made from alloy steel, case hardened. With a quick release mechanism.

Accuracy:

0.005mm.

Jaw Dimensions	Overall	Weight	Order Code	Price/1
Width x Opening x Height	Length	each	ATL-445	THB
50 x 65 x 25mm	135	3kg	-0310K	4988.00

Toolmaker's Vices

Manufactured from high carbon steel, precision ground on all faces. Phosphor bronze bush, 90° vee on clamping jaws.

Standard Precision Toolmaker's Vices

Squareness and parallelism to within **0.005mm**.

Jaw Dimensions Width x Opening x Height			Order Code ATL-445	Price/1 THB
63 x 85 x 32mm	185	3.80kg	-2010K	8630.00
100 x 125 x 45mm	255	13.00kg	-2050K	13570.00

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Quick Grip Drill Press Vices

Fixed Jaw

Quick acting cam can be set instantly to hold work. Fixed jaw with V-block to handle flat or round pieces, vertically or horizontally. Jaw inserts are hardened and ground. The heavy base can be clamped down to a milling machine or drill press.

Jaw Width	Jaw Height	Maximum Opening	Weight each	Order Code IND-445	Price/1 THB
80mm	30mm	80mm	5.2kg	-0170K	26171.00
100mm	35mm	100mm	8.9kg	-0180K	27836.00

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