

Carbide Burrs

Cut 3 - Rapid Cut

For use on softer non-ferrous and plastic materials, i.e. aluminium, fibreglass, plastics, hard rubber and zinc alloy.



Cut 6 - Double Cut

Crosscut and double cut to improve control and chipbreaks. Manufactured from high grade tungsten carbide for general-purpose use.



Cut 9 - Chipbreaker

Chipbreaker fast stock removal for improved control and reduced chips for use on hard materials, i.e. steel alloy 50RC, 60RC, carbon and cast iron.



Suitable for deburring and polishing of cast iron, cast steel, carbon steel, alloy steel and stainless steel etc. up to HRC65 hardness.

Please note:

- Workpiece and tools should always be steady and well supported.
- Carbide burrs are not suitable for 'milling' large amounts of material, they are for light stock removal at high rpm's 'LOW FEED - HIGH SPEED'.
- Always ensure that at least 70% of the shank length is clamped by the collet or chuck of the tool being used.
- Always ensure that the tool is rated to the recommended operating speed of the burr.

List Diameter	Recommended Operating Speeds (rpm)	Surface Speed
3	64,000 - 75,000	
6	32,000 - 38,000	600 -
8	24,000 - 28,000	700
10	19,000 - 22,000	m/min
12	16,000 - 18,750	
16	12,000 - 14,000	

KENNEDY Carbide Burrs

Cylindrical-End Cutting

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.



Head Size Ø x L (mm)	Cut 3 - Rapid Cut		Cut 9 - Chipbreaker	
	Order Code KEN-210	Price/1 THB	Order Code KEN-210	Price/1 THB
3 x 14*	-	-	-0080K	460.00
6 x 12*	-	-	-0120K	760.00
6 x 18	-0140K	910.00	-0160K	940.00
8 x 20	-	-	-0200K	920.00
10 x 20	-0220K	2010.00	-0240K	860.00
12 x 20	-	-	-0280K	1470.00
12 x 25	-0340K	2550.00	-0360K	1850.00
16 x 25	-	-	-0400K	1930.00

Cylindrical Plain End

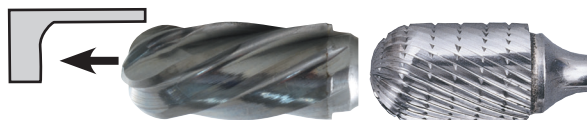
All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.



Head Size Ø x L (mm)	Cut 3 - Rapid Cut		Cut 9 - Chipbreaker	
	Order Code KEN-210	Price/1 THB	Order Code KEN-210	Price/1 THB
3 x 14*	-	-	-0580K	325.00
6 x 12*	-	-	-0620K	540.00
6 x 18	-	-	-0660K	610.00
8 x 20	-	-	-0700K	690.00
10 x 20	-	-	-0740K	810.00
12 x 20	-	-	-0780K	1080.00
12 x 25	-0840K	1930.00	-	-
16 x 25	-	-	-0900K	1510.00
19 x 25	-0980K	3240.00	-	-

Cylindrical Ball Nosed

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.

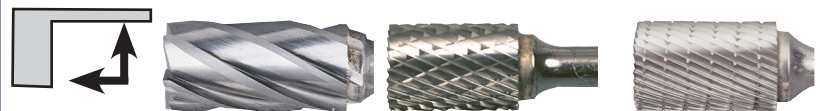


Head Size Ø x L (mm)	Cut 3 - Rapid Cut		Cut 9 - Chipbreaker	
	Order Code KEN-210	Price/1 THB	Order Code KEN-210	Price/1 THB
3 x 12*	-	-	-1080K	390.00
6 x 12*	-	-	-1120K	540.00
6 x 18	-1140K	970.00	-1160K	660.00
8 x 20	-	-	-1200K	860.00
10 x 20	-1220K	1310.00	-1240K	1310.00
12 x 25	-1300K	2730.00	-1320K	1310.00
16 x 25	-	-	-1400K	2550.00

YORK ABRASIVES Carbide Burrs

Cylindrical-End Cutting

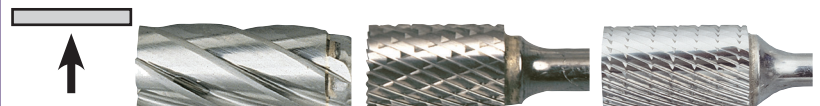
All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.



Head Size Ø x L (mm)	Cut 3 - Rapid Cut		Cut 6 - Double Cut		Cut 9 - Chipbreaker	
	Order Code YRK-210	Price/1 THB	Order Code YRK-210	Price/1 THB	Order Code YRK-210	Price/1 THB
3 x 12*	-	-	-	-	-0129K	520.00
3 x 14*	-	-	-0086K	420.00	-0089K	520.00
6 x 15*	-	-	-0126K	670.00	-	-
6 x 16	-	-	-0166K	890.00	-0169K	750.00
6 x 19	-0143K	890.00	-	-	-	-
8 x 19	-	-	-0206K	1070.00	-0209K	820.00
10 x 19	-	-	-0246K	1120.00	-0249K	970.00
13 x 25	-	-	-0286K	1430.00	-0289K	1310.00
16 x 25	-0383K	2400.00	-0406K	2240.00	-0409K	1930.00

Cylindrical Plain End

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.

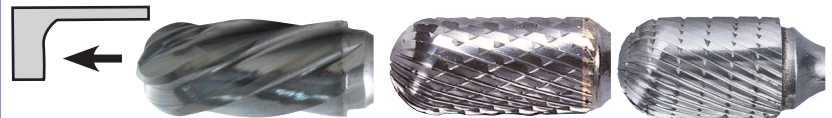


Head Size Ø x L (mm)	Cut 3 - Rapid Cut		Cut 6 - Double Cut		Cut 9 - Chipbreaker	
	Order Code YRK-210	Price/1 THB	Order Code YRK-210	Price/1 THB	Order Code YRK-210	Price/1 THB
3 x 14*	-	-	-0586K	358.00	-0589K	660.00
4 x 13*	-	-	-	-	-0629K	760.00
6 x 13*	-	-	-0626K	500.00	-	-
6 x 16	-	-	-0666K	740.00	-0669K	920.00
6 x 19	-0643K	700.00	-	-	-	-
8 x 19	-	-	-0706K	850.00	-0709K	1010.00
10 x 19	-0723K	1310.00	-0746K	920.00	-0749K	1010.00
13 x 25	-	-	-0786K	1240.00	-0789K	1280.00
16 x 25	-	-	-0906K	1850.00	-0909K	1850.00

Cylindrical Ball Nosed

All sizes are nominal.

Sizes marked * are 3mm shank, all others are 6mm shank.



Head Size Ø x L (mm)	Cut 3 - Rapid Cut		Cut 6 - Double Cut		Cut 9 - Chipbreaker	
	Order Code YRK-210	Price/1 THB	Order Code YRK-210	Price/1 THB	Order Code YRK-210	Price/1 THB
3 x 14*	-	-	-1086K	460.00	-1089K	460.00
6 x 13*	-	-	-1126K	760.00	-1129K	760.00
6 x 16	-	-	-1166K	860.00	-1169K	860.00
8 x 19	-	-	-1206K	920.00	-1209K	920.00
10 x 19	-	-	-1246K	1010.00	-1249K	1010.00
11 x 25	-	-	-	-	-1329K	1390.00
13 x 25	-	-	-1326K	1390.00	-	-
16 x 25	-	-	-1406K	1930.00	-1409K	1930.00