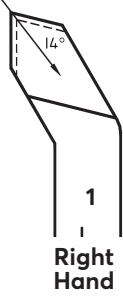


## KENNEDY® Butt Welded Tools

QUALITY INDUSTRIAL TOOLING®

Manufactured from top quality sintered steels. For use on a wide range of applications from roughing to finishing.  
Manufactured to **BS 1296 : Part 3 : 1978.**

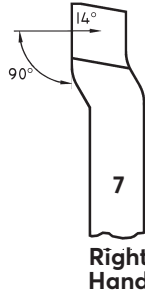
### Light Turning & Facing



Shape No.1RH Rake & Clearance Angles	
Top Rake	14°
Front Clearance	6°
Approach Angle	-2°
Trail Angle	15°
Side Clearance	6°
Corner Radius	-

Shank (mm)	Overall Length	Order Code KEN-010	Price/1 THB
12 x 12	100	-0120K	1901.00
16 x 16	110	-0160K	1743.00

### Knife or Side Cutting



Shape No.7RH Rake & Clearance Angles	
Top Rake	14°
Front Clearance	6°
Approach Angle	-2°
Trail Angle	4 - 10°
Side Clearance	6°
Corner Radius	-

Shank (mm)	Overall Length	Order Code KEN-010	Price/1 THB
12 x 12	100	-1120K	1565.00
16 x 16	110	-1160K	1743.00

### External Screw Cutting Right Hand



**No Rake**  
Also available for cutting left hand thread - No.13LH

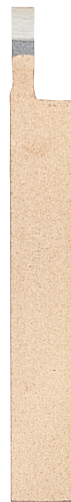


**No.13 RH**  
(No.14 LH available on request)

Shape No.13RH Rake & Clearance Angles	
Top Rake	0°
Front Clearance	12°
Approach Angle	30°
Trail Angle	60°
Side Clearance	60°
Corner Radius	-

Shank (mm)	Overall Length	Order Code KEN-010	Price/1 THB
12 x 12	100	-2120K	1670.00
16 x 16	110	-2160K	2216.00

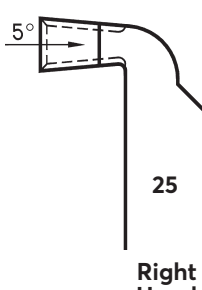
### Parting Off



Shape No.16RH Rake & Clearance Angles	
Top Rake	5°
Front Clearance	6°
Approach Angle	90°
Trail Angle	0°
Side Clearance	1-2°
Corner Radius	-

Shank (mm)	Overall Length	Order Code KEN-010	Price/1 THB
12 x 12	100	-3120K	1617.00
16 x 16	110	-3160K	1617.00

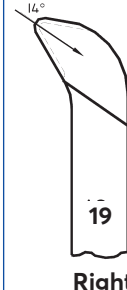
### Right Angle Recessing



Shape No.25RH Rake & Clearance Angles	
Top Rake	5°
Front Clearance	6°
Approach Angle	0°
Trail Angle	2°
Side Clearance	3°
Corner Radius	-

Shank (mm)	Overall Length	Order Code KEN-010	Price/1 THB
16 x 16	110	-6160K	2247.00

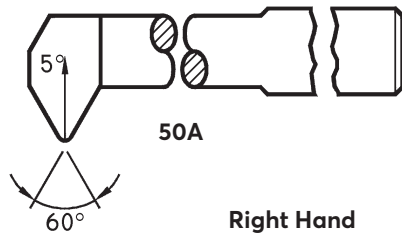
### Facing



Shape No.19RH Rake & Clearance Angles	
Top Rake	14°
Front Clearance	6°
Approach Angle	-30°
Trail Angle	15°
Side Clearance	6°
Corner Radius	3 - 8°

Shank (mm)	Overall Length	Order Code KEN-010	Price/1 THB
12 x 12	100	-5120K	1670.00
16 x 16	110	-5160K	2216.00

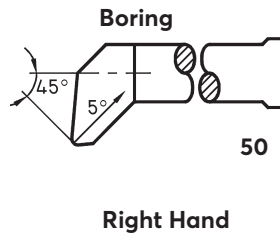
### Internal Screw Cutting Tools



Shape No. 50A Rake & Clearance Angles	
Top Rake	5°
Front Clearance	6°
Approach Angle	0°
Trail Angle	1°
Side Clearance	1°
Corner Radius	-

Shank (mm)	Overall Length	Order Code KEN-010	Price/1 THB
20 x 12	160	-8620K	3539.00

### Boring Tools & Through Boring Tools



Rake & Clearance Angles		Shape No.
Top Rake	5°	50
Front Clearance	6°	
Approach Angle	-1°	
Trail Angle	4°	
Side Clearance	6°	
Corner Radius	-3°	
Cutting Angle	30°	

Shank (mm)	Overall Length	Order Code KEN-010	Price/1 THB
12 x 12	160	-8120K	3539.00
16 x 16	200	-8160K	3854.00