YAMALOY YAMALOY TOOLING · JAPAN

Think ***POSITIVE*** . . . and NEGATIVE

YAMALOY YAMALOY TOOLING · JAPAN

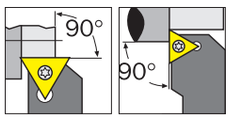
TCMT

Chip Breaker	Application
PM	Med Cut

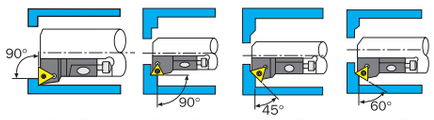


Grade	ISO Designation P	M	K			
QX500	10 - 25	-	-	✓	✓	✓
QX520	10 - 35	10 - 30	10 - 30	✓	✓	✓

Suitable for Internal/External Toolholders:



STFC- **STGC-**

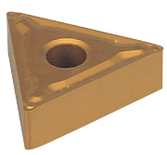


STFC- **STGC-** **STSC-** **STTC-**

Insert Size Chip-breaker TCMT	Grade	Order Code YML-120	Price/1 THB
090204	PM QX5020	**-7110G**	**376.00**
110204	PM QX500	**-7120A**	**376.00**
	PM QX520	**-7120D**	**376.00**
16T304	PM QX500	**-7140A**	**546.00**
	PM QX5020	**-7140G**	**546.00**
16T308	PM QX5020	**-7145G**	**546.00**

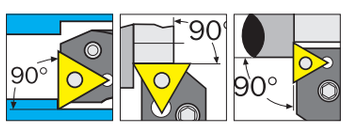
TNMG

Chip Breaker	Application
NF3	Finish
NM5	Med Cut
NM6	Med Cut
NM7	Med Cut
NR8	Rough
NR9	Rough

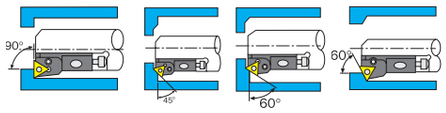


Grade	ISO Designation P	M	K			
QX500	10 - 25	-	-	✓	✓	✓
QX520	10 - 35	10 - 30	10 - 30	✓	✓	✓
QX5030	25 - 35	15 - 25	-	✓	✓	
QX535S	-	10 - 30	-		✓	

Suitable for Internal/External Toolholders:



S_ _ _PTFN- **PTFN-** **PTGN-**



PTFN **PTSN-** **PTTN-** **PTWN-**

Insert Size Chip-breaker TNMG	Grade	Order Code YML-120	Price/1 THB
160404	NM6 QX5030	**-7516H**	**420.00**
160408	NM6 QX5030	**-7526H**	**420.00**

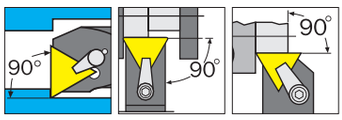
TPMR

Chip Breaker	Application
PG	Med/Cut

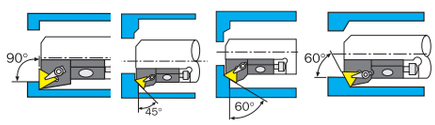


Grade	ISO Designation P	M	K			
QX520	10 - 35	10 - 30	10 - 30	✓	✓	✓
QX530	20 - 40	20 - 30	-	✓	✓	
QX5020	10 - 35	10 - 30	10 - 30	✓	✓	✓
QX5030	25 - 35	15 - 25	-	✓	✓	

Suitable for Internal/External Toolholders:



S_ _ _CTFR- **CTCP-** **CTFP-**



CTFP- **CTSP-** **CTTP-** **CTWP-**

Insert Size Chip-breaker TPMR	Grade	Order Code YML-120	Price/1 THB
110304	PG QX5020	**-8742G**	**494.00**
	PG QX5030	**-8742H**	**494.00**
160304	PG QX520	**-8772D**	**578.00**
160308	PG QX520	**-8782D**	**578.00**
	PG QX5030	**-8782H**	**578.00**

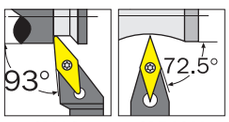
VCGT

Chip Breaker	Application
AL	Med Cut



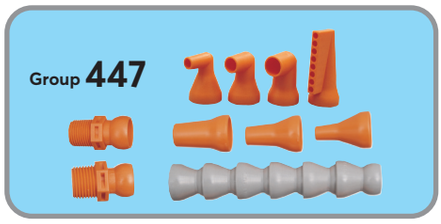
Grade	ISO Designation P	M	K	
K10	-	-	05 - 20	✓

Suitable for External Toolholders:



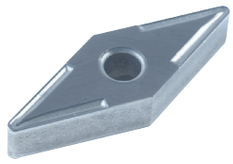
SVJC- **SVVCN**

Insert Size Chip-breaker VCGT	Grade	Order Code YML-120	Price/1 THB
110302	AL K10	**-9101N**	**683.00**
110304	AL K10	**-9111N**	**683.00**
160404	AL K10	**-9141N**	**714.00**
160408	AL K10	**-9151N**	**756.00**
160412	AL K10	**-9161N**	**788.00**



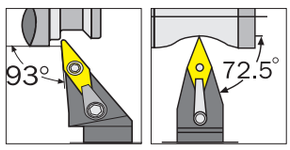
VNMG

Chip Breaker	Application
NFI	Finish
VF	Finish



Grade	ISO Designation P	M	K				
QX500	10 - 25	-	-	✓	✓	✓	✓
QX520	10 - 35	10 - 30	10 - 30	✓	✓	✓	
QX530	20 - 40	20 - 30	-	✓	✓		
QX5030	25 - 35	15 - 25	-	✓	✓		

Suitable for External Toolholders:



MVJNL- **MVVN-**

Insert Size Chip-breaker VNMG	Grade	Order Code YML-120	Price/1 THB
12T302	NFI QX530	**-9402E**	**641.00**
12T304	NFI QX500	**-9404A**	**725.00**
	NFI QX530	**-9404E**	**725.00**
12T308	NFI QX5030	**-9408H**	**756.00**

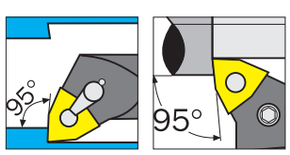
WNMG

Chip Breaker	Application
NSS	Light/Medium
NM4	Med Cut
NM5	Med Cut
NM6	Med Cut



Grade	ISO Designation P	M	K		
QX510	01 - 15	10 - 15	01 - 20	✓	✓
QX520	10 - 35	10 - 30	10 - 30	✓	✓
QX5030	25 - 35	15 - 25	-	✓	✓
QX535S	-	10 - 30	-	✓	✓
QX8010	10	10	10	✓	✓ ✓

Suitable for Internal/External Toolholders:



S_ _ _MWLN- **PWLN-**

Insert Size Chip-breaker WNMG	Grade	Order Code YML-120	Price/1 THB
060404	NM4 QX520	**-9774D**	**515.00**
060408	NSS QX8010	**-9780K**	**515.00**
080408	NM6 QX5030	**-9836H**	**546.00**

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