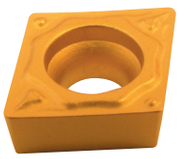
YAMALOY YAMALOY TOOLING · JAPAN

Think *POSITIVE* . . . and NEGATIVE

YAMALOY YAMALOY TOOLING · JAPAN

CCGT

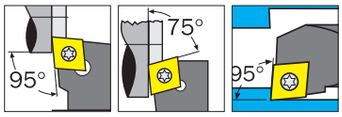
P	STEEL
M	STAINLESS STEEL
K	CAST IRON
N	ALUMINIUM
S	SUPER ALLOYS
H	HARDENED STEEL



Chip Breaker	Application
PF	Finish
AL	Med Cut (Alum)

Grade	ISO Designation P	M	K				
K10	-	-	05 - 20				✓
QX500	10 - 25	-	-	✓	✓	✓	✓
QX520	10 - 35	10 - 30	10 - 30	✓	✓	✓	
QX530	20 - 40	20 - 30	-	✓	✓		

Suitable for External/Internal Toolholders:



SCLC- SCKC- S_ _ _SCLC-

Insert Size CCGT	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
060202	AL	K10	-0121N	546.00
060204	PF	QX500	-0223A	546.00
	PF	QX520	-0223D	662.00
	AL	K10	-0131N	546.00
09T302	AL	K10	-0151N	651.00
09T304	PF	QX500	-0263A	662.00
	PF	QX520	-0263D	798.00
	AL	K10	-0161N	620.00
09T308	AL	K10	-0169N	651.00
120402	AL	K10	-0171N	798.00
120404	AL	K10	-0181N	830.00
120408	AL	K10	-0191N	756.00

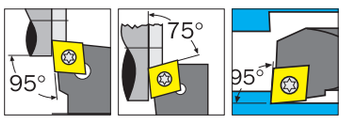
CCMT

Chip Breaker	Application
PM	Med Cut



Grade	ISO Designation P	M	K				
K10	-	-	05 - 20				✓
QX500	05 - 15	-	-	✓	✓	✓	✓
QX520	10 - 35	10 - 30	10 - 30	✓	✓	✓	
QX5020	10 - 35	10 - 30	10 - 30	✓	✓	✓	
QX5030	25 - 35	15 - 25	-	✓	✓		

Suitable for External/Internal Toolholders:

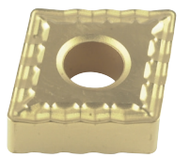


SCLC- SCKC- S_ _ _SCLC-

Insert Size CCMT	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
060202	PM	QX500	-0351A	376.00
	PM	QX5020	-0351G	483.00
060204	PM	QX500	-0355A	410.00
	PM	QX520	-0355D	410.00
	PM	QX5030	-0355H	410.00
09T304	PM	QX500	-0403A	410.00
	PM	QX520	-0403D	410.00
	PM	QX5030	-0403H	504.00
09T308	PM	QX500	-0406A	504.00
	PM	QX5020	-0406G	504.00
120404	PM	QX5020	-0410G	620.00

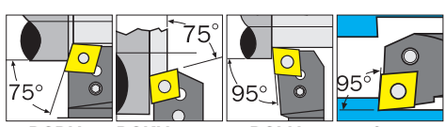
CNMG

Chip Breaker	Application
NF3	Finish
NSA	Light Cut
NM5	Med Cut
NM6	Med Cut
NM7	Med/Rough



Grade	ISO Designation P	M	K				
QX510	01 - 15	10 - 15	01 - 20	✓		✓	
QX520	10 - 35	10 - 30	10 - 30	✓	✓	✓	
QX530	20 - 40	20 - 30	-	✓	✓		
QX5030	25 - 35	15 - 25	-	✓	✓		
QX535S	-	10 - 30	-		✓		
QX8010	10	10	10	✓	✓	✓	✓

Suitable for External/Internal Toolholders:

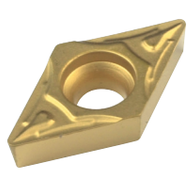


PCBN- PCKN- PCLN- S_ _ _PCLN-

Insert Size CNMG	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
120404	NM6	QX5030	-0711H	599.00
120408	NSA	QX8010	-0724K	578.00
	NM6	QX5030	-0716H	620.00

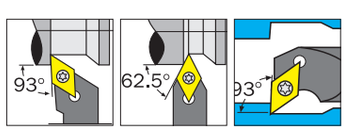
DCGT

Chip Breaker	Application
PF	Finish
AL	Med Cut (Alum)



Grade	ISO Designation P	M	K				
K10	-	-	05 - 20				✓
QX500	10 - 25	-	-	✓	✓	✓	✓
QX520	10 - 35	10 - 30	10 - 30	✓	✓	✓	
QX530	20 - 40	20 - 30	-	✓	✓		

Suitable for Internal/External Toolholders:



SDJC- SDNC- SDUC-

Insert Size DCGT	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
070202	AL	K10	-1021N	693.00
070204	AL	K10	-1031N	567.00
11T302	AL	K10	-1051N	620.00
11T304	PF	QX530	-1263E	756.00
	AL	K10	-1061N	620.00
11T308	AL	K10	-1071N	651.00

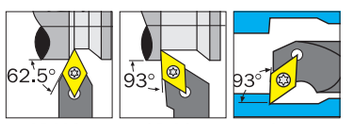
DCMT

Chip Breaker	Application
PM	Med Cut



Grade	ISO Designation P	M	K				
QX520	10 - 35	10 - 30	10 - 30	✓	✓	✓	
QX5030	25 - 35	15 - 25			✓	✓	

Suitable for Internal/External Toolholders:

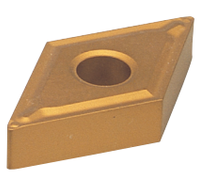


SDNC- SDJC- S_ _ _SDUC-

Insert Size DCMT	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
070204	PM	QX520	-1314D	546.00
11T304	PM	QX520	-1328D	578.00
	PM	QX5030	-1328H	578.00
11T308	PM	QX5020	-1335G	588.00
	PM	QX5030	-1335H	588.00

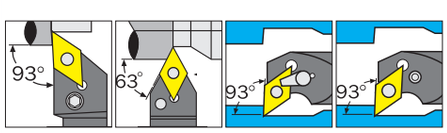
DNMG

Chip Breaker	Application
NM4	Med Cut
NM5	Med Cut
NM6	Med Cut



Grade	ISO Designation P	M	K				
QX505	-	-	05 - 15	✓		✓	
QX520	10 - 35	10 - 30	10 - 30	✓	✓	✓	
QX530	20 - 40	20 - 30	-	✓	✓		
QX5030	25 - 35	15 - 25	-	✓	✓		
QX535S	-	10 - 30	-		✓		
QX8010	10	10	10	✓	✓	✓	✓

Suitable for Internal/External Toolholders:



PDJN PDNN S_ _ _MDUN- S_ _ _PDUN-

Insert Size DNMG	Chip-breaker	Grade	Order Code YML-120	Price/1 THB
110404	NM4	QX5020	-1574G	620.00
110408	NM4	QX5020	-1575G	620.00
150604	NM6	QX530	-1696E	809.00
150608	NM6	QX5030	-1716H	809.00



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